



*Small Developing Island Renewable Energy
Knowledge and Technology Transfer Network*

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Biofuels in Fiji and the Pacific - research, production and possibilities

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Talk outline

1. Introduction – why biofuels?
2. Biofuel initiative in Fiji
3. Biofuel resources – Fiji case study
4. Biofuels for diesel engines
5. Fuel properties of biofuels for diesel engines
6. Disadvantages of vegetable oils as biofuels
7. Work at USP-Ethanol-CNO micro-emulsions
8. Preparation of blends
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11. Future work



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1. Introduction – why biofuels?

Energy challenges of the Pacific

- lack of indigenous fossil fuel sources
- imported fuel for transportation and power generation – adds to high import bills

Renewable energy and energy efficiency possible solutions

- interest in biofuels for transportation and power generation



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Introduction (cont.)

- Biofuels for
 - diesel engines include blended fuels – diesel and coconut oil (CNO)
 - petrol engines include ethanol–petrol blends
- Other vegetable oils (jatropha, pongamia, castor) also being considered for diesel engine fuels, and ethanol for petrol engines in Fiji.



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2. Biofuels initiative in Fiji

- Increasing interest by the private sector to produce blended fuels (dubbed “renewable diesel” by FDoE – now 20% max CNO and 80% minimum diesel) and trans-esterified bio-diesel (probably CME).
- Also production of feedstock for vegetable oils.
- – Niue Industries (renewable diesel)
- - Biodiesel Group Company Ltd (trans-esterified biodiesel)
- - Biofuels International (yet to begin production) – pongamia biodiesel



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Biofuels (cont.)

- government initiatives increase blended biofuel production
- - Koro Island (renewable diesel) 757,000 l capacity
- Rotuma and Cicia islands proposed plants – May this year (2011)





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3. Biofuel resources – Fiji case study

Feedstock production potential:

- Land area: 1800,000 ha
- Total forest cover – 1,054,400 ha (58% of total) of which
 - 85% is natural forest, 11% is plantation forest, 4% is mangrove forest

Total wood production

- ~ 500,000 m³, of which
 - 20% is from native forest, 20% from mahogany, 60% from pine



Biofuel resources – sugarcane production

- Sugar production has been falling steadily in recent years – an industry in deep trouble

Year	Area harvested (ha)	Sugarcane (tonnes)	Sugar exported (tonnes)
2000	66,000	3,786,000	302,000
2006	58,000	3,226,000	250,000
2008	51,000	2,321,000	260,000
2009	49,000	2,247,000	153,000



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Copra and other biofuel feedstock

- Copra production has also been declining. In 2008, 9069 tonnes of coconut oil (CNO) was produced. This compares to 17,000 tonnes in 1970
- Jatropha oil – recent interest by a number of entrepreneurs in the cultivation of feedstock
- Pongamia and castor – one business enterprise now engaged in cultivating feedstock plantations
- Cassava – a surge of interest two years ago, but this has died down.



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4. Biofuels for diesel engines

- Range of biofuels currently known for diesel engines include
 - vegetable oils – coconut oil (CNO), palm oil, other edible oils, pongamia oil, jatropha oil
 - vegetable oil-diesel blends
 - biodiesel (produced from the trans-esterification of long-chain vegetable oils)



5. Fuel properties of biofuel for diesel engines

The fuel properties of diesel engines are kinematic viscosity, carbon residue, cetane number, higher heating value or gross calorific value, iodine value and saponification value.

Fuel property	Definition	Desired value	Typical value for CNO/soybean	Value for Diesel
1.Kinematic viscosity	Viscosity per unit density	low	31.6/33.1	4.3
2.Carbon residue	Tendency to form carbon deposit in engine	low	- /0.24	-
3.Cetane number	Measure of ignition delay (large CN = small delay)	high	70.0/38.1	47.0
4.Higher heating value	Energy content of fuel	high	38.3/39.6	45.5
5. Iodine value	Degree of unsaturation of fatty acids	low	10.0/69.8	-
6. saponification value	Average mol wt (i.e. chain length) of fatty	high	252.0/220.8	-



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Properties of biofuels – fuel emissions

The emissions produced by fuels have environmental consequences.

The emissions include CO₂, CO, NO_x, SO_x, Hydrocarbons (HC).

These need to be monitored for new biofuels.



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6. Disadvantages of vegetable oils as biofuels

- High viscosity
 - - leads to problems of atomisation
- Lower volatility
- Reactivity of unsaturated hydrocarbons chains
 - -i.e. Iodine Value too high
- These properties lead to plugging of filters, fuel lines and injectors, formation of carbon deposits, sticky piston rings, failure of engine lubricating oil etc.



Vegetable oils as biofuels cont.

- Ways of producing biofuel derivatives that reduce these problems are
- **Dilution or blending**
 - - blending vegetable oil with diesel
- **Pyrolysis**
 - - breaking down the large vegetable oil molecules to smaller ones by heating in the absence of oxygen
- **Trans-esterification**
 - - production of new esters with shorter hydrocarbon chains by reacting with alcohol
- **Microemulsification**
 - - formation of miscible fuel mixtures through the use of surfactants



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7. Work at USP: Ethanol-CNO micro-emulsions for diesel engines

- Our work consists of
- (A) Biofuel blends for diesel engines through micro-emulsification – ethanol-coconut oil(CNO)
 - hybrid fuels by micro-emulsification
- (B) Biofuel blends for petrol engines – E10 and E20 from cassava ethanol – work still in progress.
- We will present the first work.



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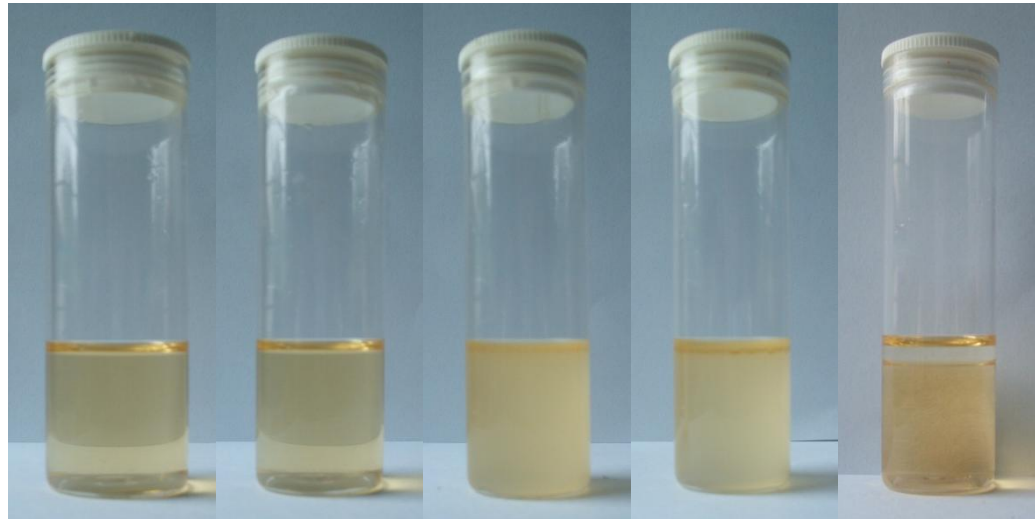


8. Production and testing of ethanol-CNO micro-emulsions at USP - preparation

- **Preparation of ethanol-CNO micro-emulsions**
- It was found that ethanol was miscible in commercially-produced coconut oil (CCO) up to a volume fraction of 8%. Beyond this value, a surfactant had to be used to achieve miscibility.
- Two surfactants studied were 1-butanol and 1-octanol.



Miscibility of ethanol in CNO (no surfactant)



a

b

c

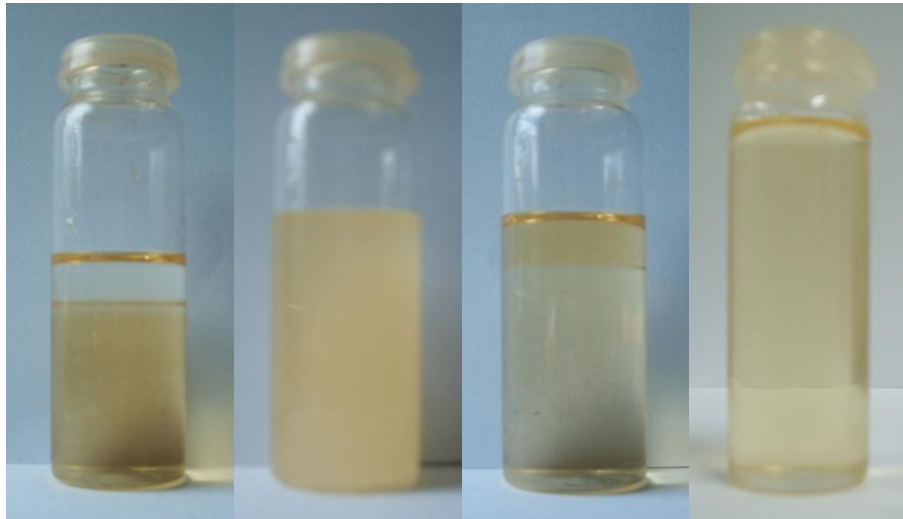
d

e

(a) 6% ethanol (e) 14% ethanol. Note the clear miscible samples (a) and (b), and the phase-separated sample (e).



Ethanol-CNO mixture with surfactant



a

b

c

d

With surfactant: increasing amounts of surfactant added to a 20% ethanol blend: (a) no surfactant; (d) 13% surfactant.



Engine testing

The engine testing consisted of

- determining load-efficiency curves, and
- emissions testing



Equipment used for the engine testing

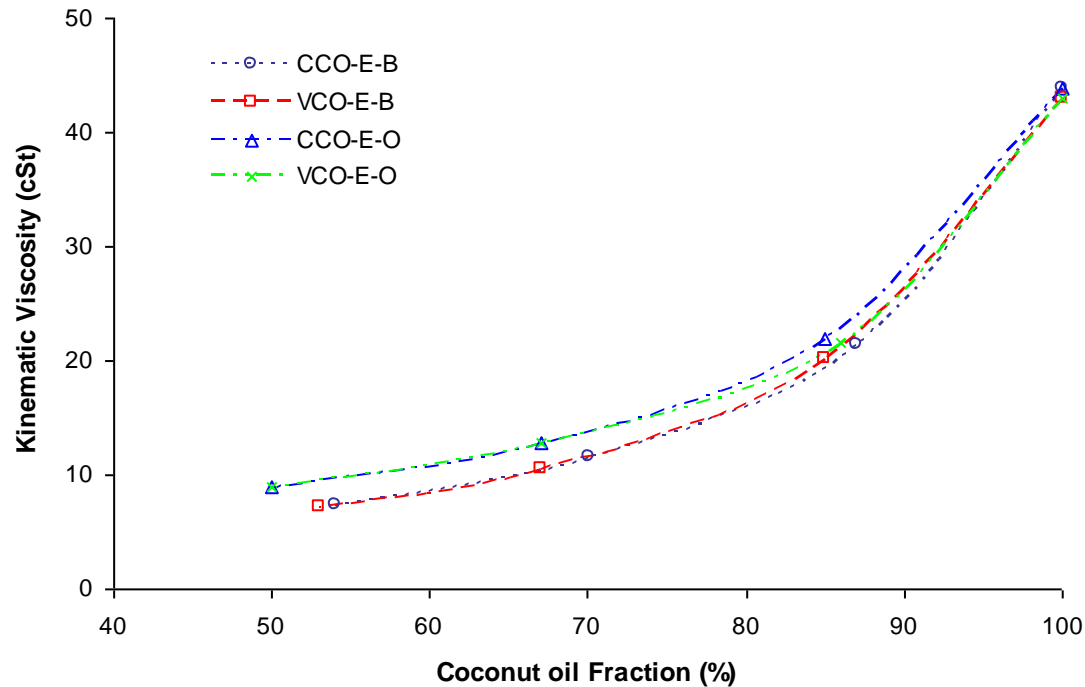


Typical sample series used in this study

Sample label	%CNO	%Ethanol	% Butanol
HF1	87	10	3
HF2	70	17	13
HF3	54	23	23



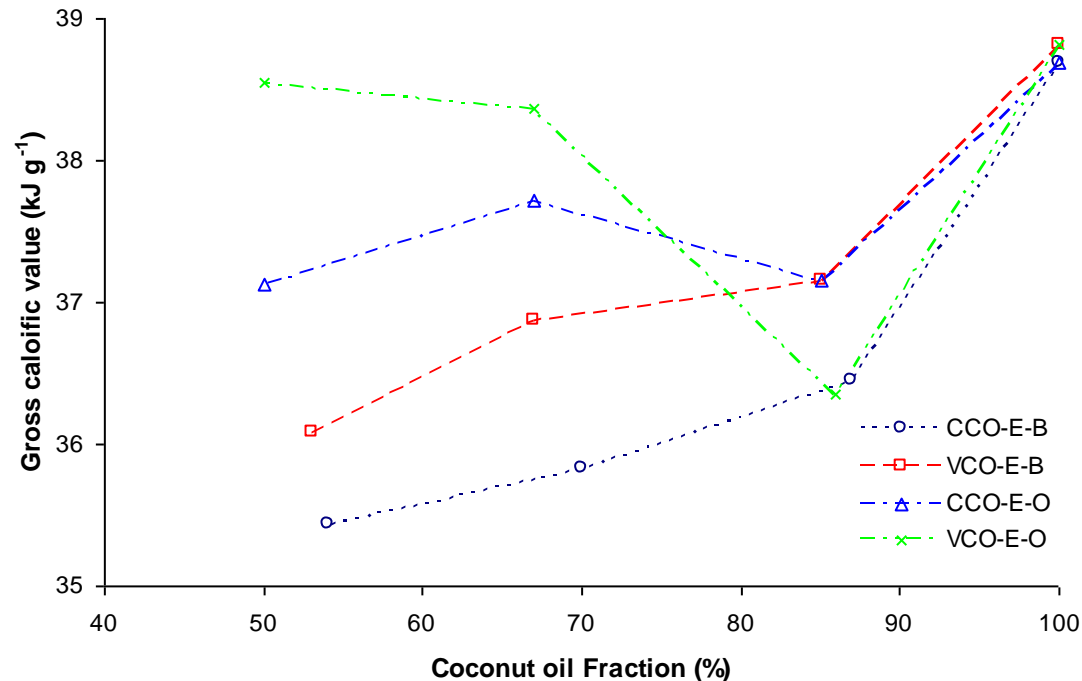
9. Results: Blending and viscosity



Viscosity reduces towards the diesel value (~ 4 cSt) for both commercial (CCO) and virgin (VCO) oils as more ethanol is added



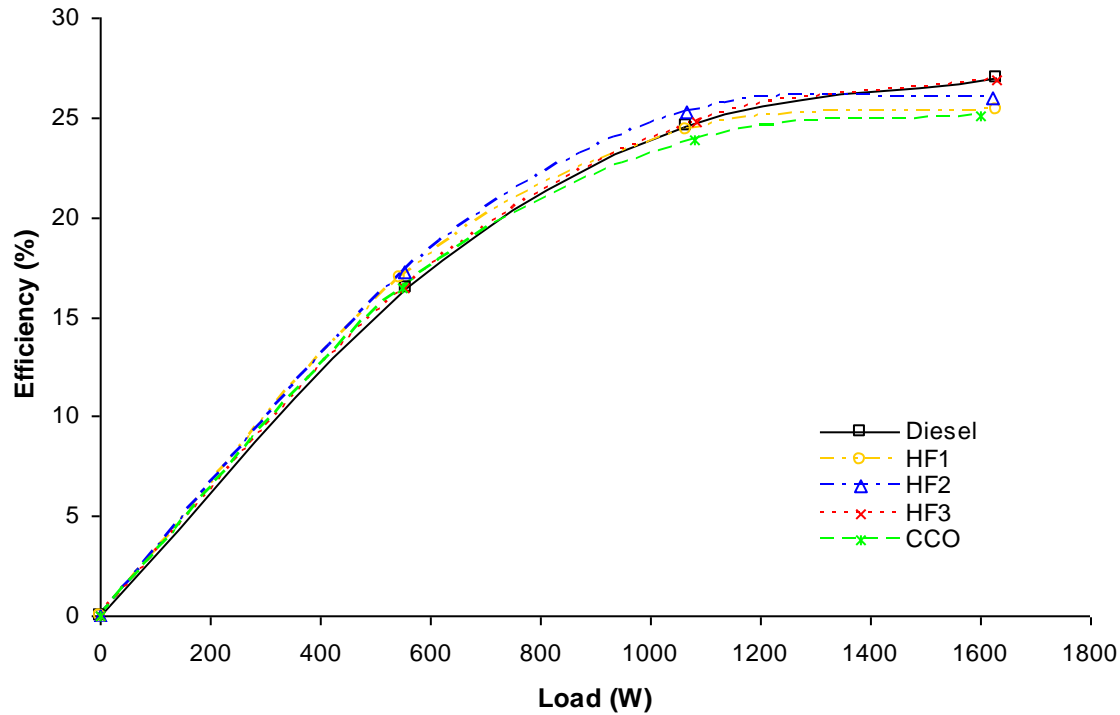
Energy content (Gross calorific value)



The energy content generally tends downwards toward the ethanol value (27.3 kJ/g) as more is added– spurious rise is due to energy content of surfactant (34.2 for butanol, 44 for octanol)



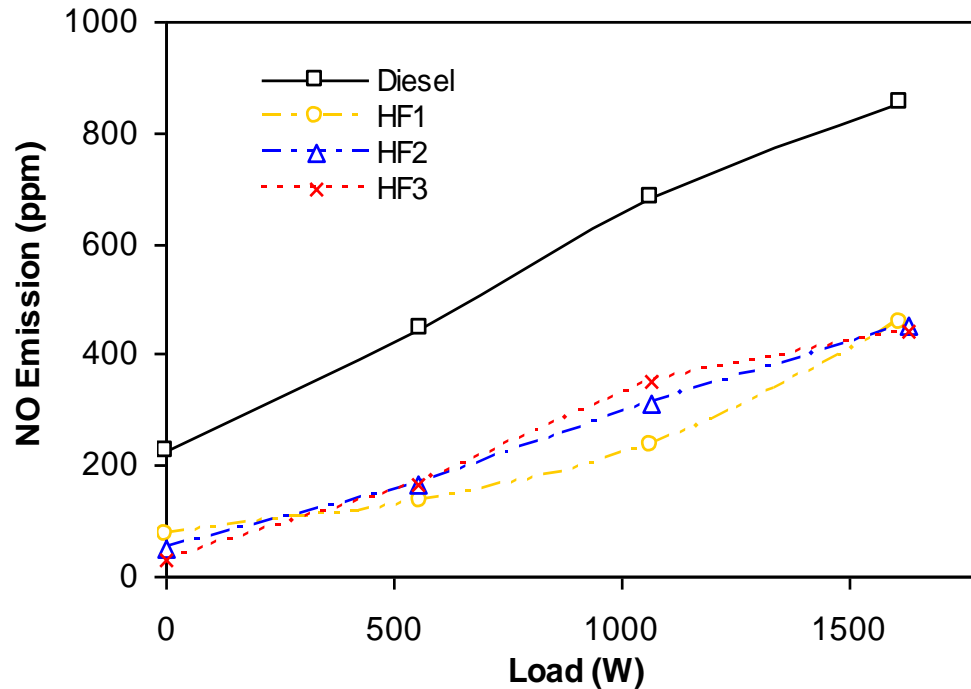
Engine efficiency



Engine efficiencies are very close to those of diesel



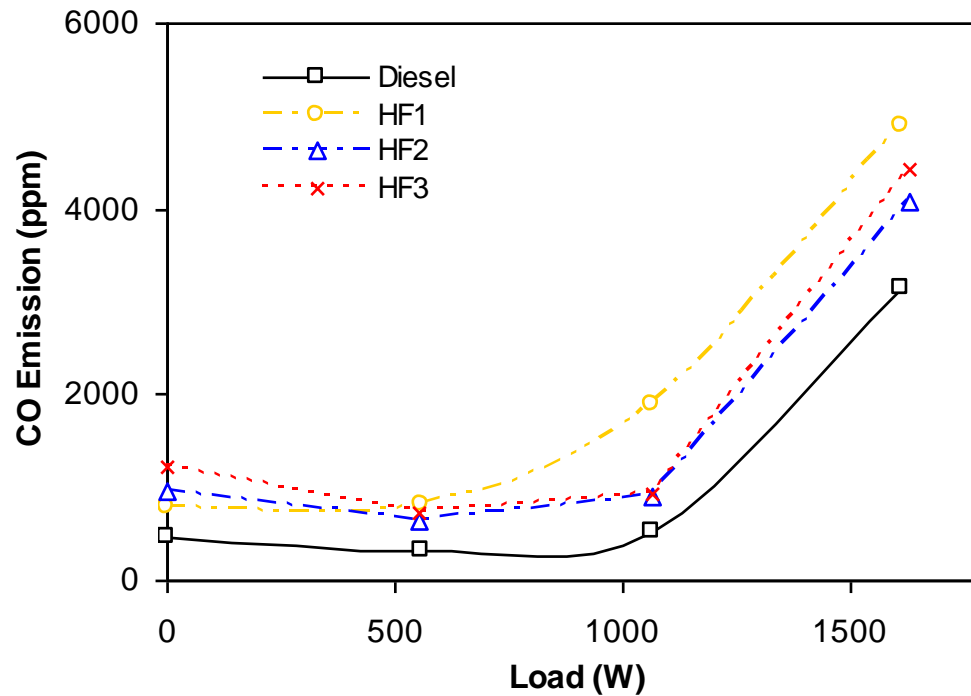
Engine emissions - NO



All series of samples produce much less NO than diesel



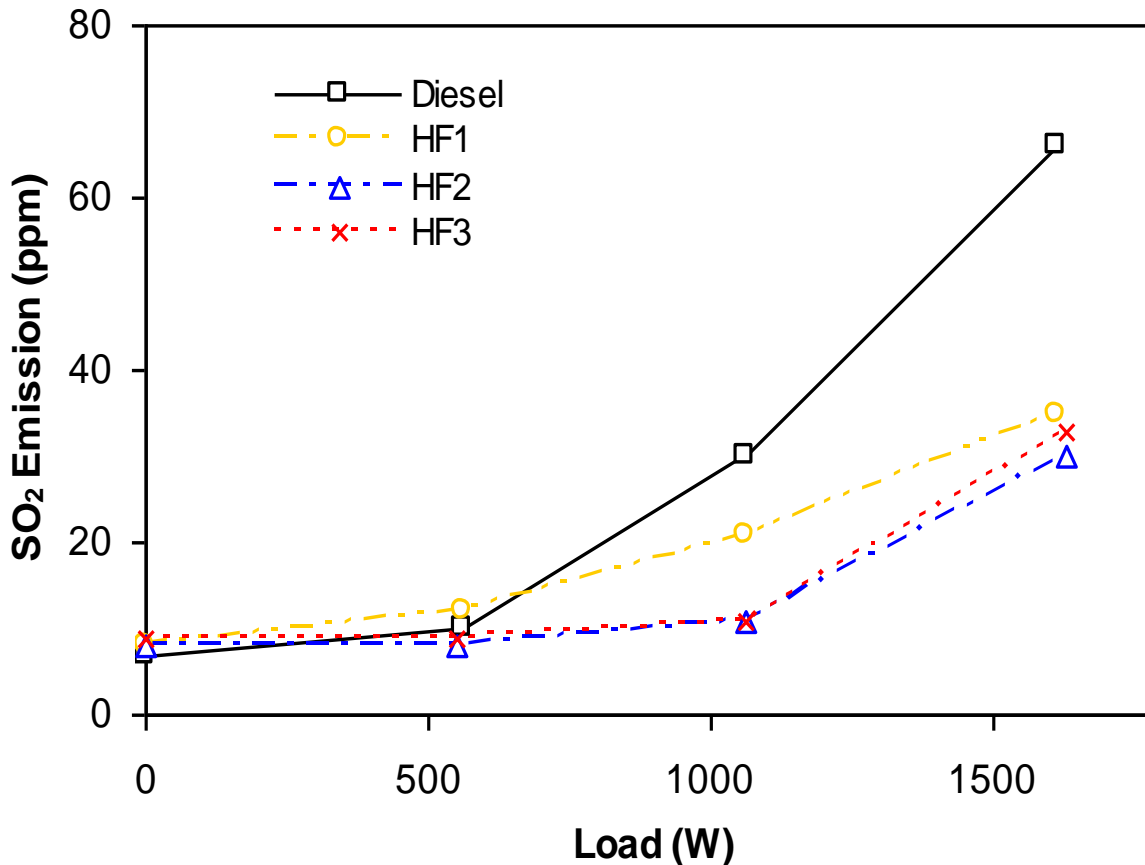
Engine emissions - CO



Carbon monoxide emission is generally higher than diesel



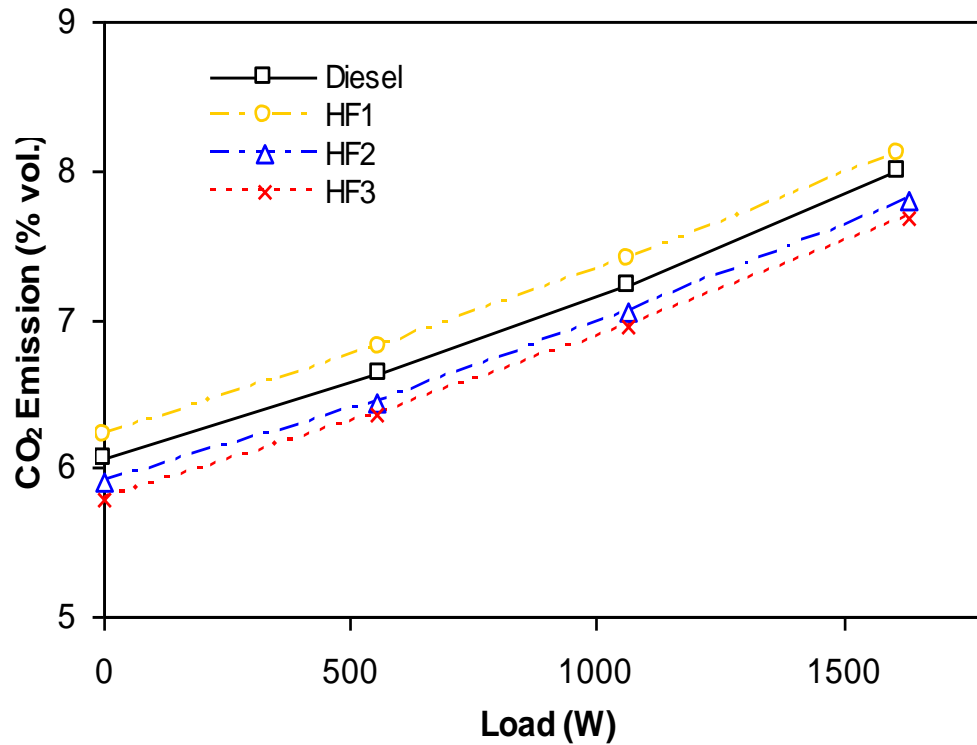
Engine emissions - SO₂



Sulphur Dioxide emissions are suppressed except for the lowest load conditions



Engine emissions - Carbon dioxide



CO₂ emissions are (except for HF1) generally lower than diesel



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10. Conclusions from the USP work

- Ethanol-CNO micro-emulsions containing up to 23% ethanol can be prepared with the help of surfactants
- The diesel engine efficiency is not affected to any great extent when these fuels are used as alternatives
- Except for carbon monoxide emissions (which are slightly higher for the hybrid fuels), these fuels emit lower amounts of harmful substances such as NO and SO₂ to the atmosphere.
- The disadvantages of these hybrids are the large amounts of surfactants needed for the higher ethanol ratios, and the slightly inferior fuel consumption due to the lower energy values of CNO (38.7 kJ/g), and ethanol (27.3 kJ/kg) than diesel (45 kJ/kg).
- An extended engine testing (over several hundred hours) is required to determine the deleterious effects, if any, these fuels will have on the engine and its performance.



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12. Future work

- We intend to investigate new surfactants that are better at producing miscible systems
- Extended engine testing to determine what effects these fuels have on the engine
- Extend the work to other vegetable oils and to vehicle engines



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Thank you for your attention!